



NOTES:

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF. DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-PRF-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5505-1", TAI P/N "RC95T400110VN", DWG REVISION,
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
- 7) WEIGHT: 1.11 lbs (0.51 kg)
- 8) ALL NON-DIMENSIONED FEATURES PER PART FILE: D5505-1A.STEP
- 9) PILOT DRILL ONLY. REAM TO FINAL SIZE FOLLOWING FINISHING AND TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE
CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541.

RELEASED

2019 JUN 11

ECN 19-767

APPROVED

A	NEW ISSUE	JMH	18.07.04
REV.	DESCRIPTION	BY	DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	ZF	DRAWING NO. D5505	
MFG. APPR.	JFS	REV. A SHEET 1 OF 1	
APPROVED	HS	TITLE BASE, UPPER CUTTER	
DE APPR.	N/A	SCALE NTS	
DATE	18.07.04	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	